

# The S.A. Day Mfg. Co., Inc.

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## 7047 Super Concentrate Soldering Flux

**Core Bake (A)**  
**Tank to Header (B)**  
**Tube to Header (C)**

### Features

Super concentrate: Reduced shipping cost

Strong bonds

Superior foam control

100% soluble

Produces good fillets

Long life

Controlled uniform quality  
Unsurpassed wettability

No chelators

### Benefits

Exceptional cleaning ability for removal of fabricating oils, shop dirt and oxides

Expanded temperature parameters allowed

Easy to use - Super concentrate dilutes readily for homogeneous solutions

Economical to use - Excellent shelf life

Manufactured under strict standards

Reduced waste treatment  
More than 99% volatilizes resulting in clean cores

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\* **Zinc Chloride free**  
\* **Will not turn cores green**  
\* **Metallic content less than 0.007%**  
\* **Conveniently packaged**

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\* **Price quotation upon request**  
\* **Immediate shipment**  
\* **No chelating agents**

### Directions For Use

- A. Use as a spray, flood or immersion.
- B. Dilute 1 gallon super concentrate + 14 gallons of water = 15 gallons "Ready to use" flux.
- C. Do not add water to flux after concentrate is diluted "Ready to use".
- D. Excess flux should be blown off cores for economy and reduced residues.
- E. May be used with a wide range of solder alloys including low tin alloys.
- F. Control standards by means of analytical procedures.

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